

Trust us to deliver...



RUGBY 2014

MADE TO ORDER BROCHURE V.1



www.samurai-sports.com

CHOOSING A WINNING GAME PLAN,
STARTS BY CHOOSING THE BEST KIT



RUGBY 2014

MADE TO ORDER BROCHURE

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SAMURAI[®]
SPORTSWEAR

Premium Quality Bespoke Teamwear

www.samurai-sports.com

Call us on 01508 531010

WELCOME

- Create your own unique identity by having your teams match and leisure kit custom made* in your own colours, fabrics and designs.
- There are very few true bespoke teamwear manufacturers left, Samurai is one of them.
- We have a huge range of colours, fabrics, designs and manufacturing options available.
- We own our own factory, so we control the whole kit manufacturing process.
- In 2013 we achieved 95.6% on time deliveries to quoted lead times.
- "Trust us to deliver".

*Stock kit options also available for a Fast Fix when time is short.

YOUR GARMENT

YOUR COLOUR

YOUR FABRIC

YOUR CHOICE...



Scottish Touch



Sale Sharks Rugby Union



Dutch Ladies 7's



Batley Bulldogs Rugby League

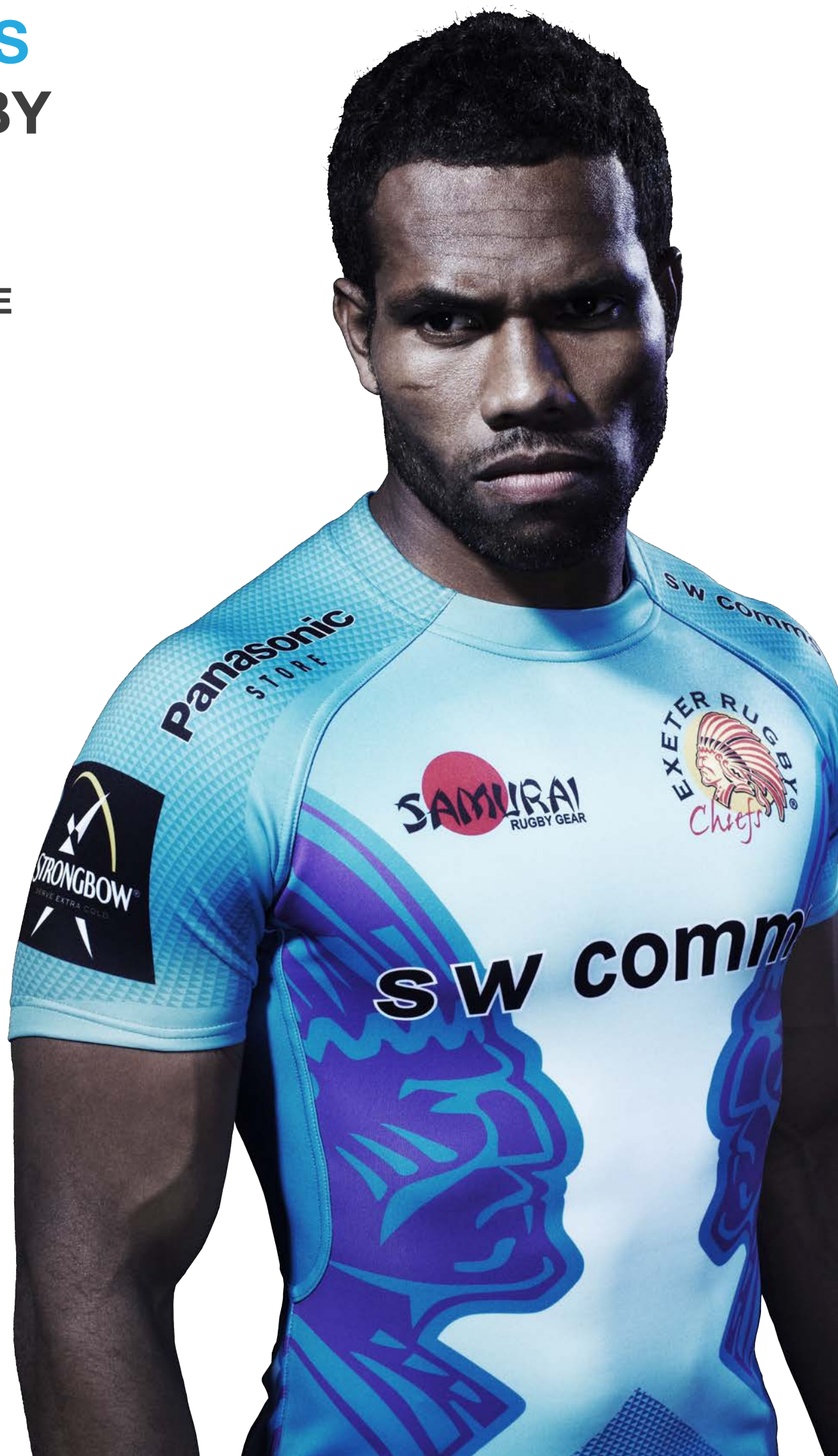
**PREMIUM QUALITY
"CUSTOM MADE"
TEAMWEAR AT PRICES
YOU JUST WOULDN'T
EXPECT!**

**PROUD TO BE AN INDEPENDENTLY OWNED
BRITISH COMPANY SINCE 1996**

PREMIUM QUALITY HIGH PERFORMANCE TEAMWEAR

MEN'S RUGBY

- XV'S
- 7'S
- LEAGUE
- TOUCH



YOUR GARMENT (YOU CHOOSE)**CUT & SEW SHIRT DESIGNS**

Shown below are our top 20 cut & sew Rugby shirt designs. Choose any of these designs and we can manufacture for you using any of the colour combinations from the Samurai colour range shown on page 22. Your shirts will be unique to you. Club & sponsors logo's can be added as per your requirements.

Available in Ikoma and Ikeda Fabrics. (see page 23)

AVAILABLE IN THE FOLLOWING FITS



Regular Fit



Fashion Fit



Pro Fit



Design 0114



Design 0214



Design 0314



Design 0414



Design 0514



Design 0614



Design 0714



Design 0814



Design 0914



Design 1014



Design 1114



Design 1214



Design 1314



Design 1414



Design 1514



Design 1614



Design 1714



Design 1814



Design 1914



Design 2014

REVERSIBLE RUGBY SHIRTS

The 'home & away all in one' Rugby shirt option

Samurai's Duomax rugby shirt is one of the only fully sublimated reversible shirts on the market. Made from our **PERFORMEXTM system** Duomax fabric - 315gm and manufactured with the modern fly collar. Available in cut & sew and sublimated options.



CUT & SEW REVERSIBLE DESIGNS

ALSO AVAILABLE IN WOMEN'S SEMI FIT



Design 2114
Available in Ikoma 220gm



Design 2214
Available in Ikoma 220gm

SUBLIMATED DUOMAX REVERSIBLE DESIGNS

ALSO AVAILABLE IN WOMEN'S SEMI FIT



Design 2314
Available in Duomax



Design 2414
Available in Duomax



Design 2514
Available in Duomax

STAND OUT FROM THE CROWD AND CHOOSE "THE ONE AND ONLY" **ICONIX™** MATCH SHIRT

The Iconix™ Match Shirt is our flagship sublimated shirt and has been engineered using over 40 years of rugby expertise. Our dedicated team set on a mission to create the ultimate "One & Only" Iconix Match Shirt. This shirt is ready to be sublimated with a selection of designs provided on pages 8-9. Alternatively get creative and design your own!

ALSO AVAILABLE IN WOMEN'S COMPETITION FIT

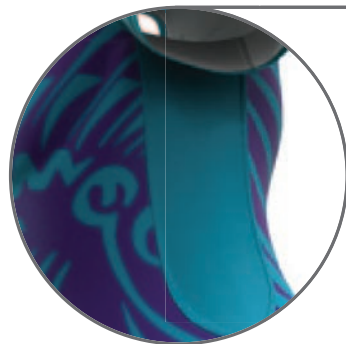
Currently worn by the Exeter Chiefs, Sale Sharks, Kenya 7's, London Welsh, Blackheath, Samurai 7's, Plymouth Albion, GB7's Series, Army Rugby Union plus many more.



Unique Integral
Performance Collar for
Strength & Comfort



Bicep
sculpting Sleeves



Under arm section
for comfort and
added performance



Tailored Waist
and Droptail



- Available in 4 way stretch Iconix Performex™ fabric exclusive to Samurai
- Performance Integral one piece collar
- Available in women's & men's Competition fit

PERFORMEX™
system



Wicking



Breathable



UV Protection 40+



PANTONE

ICONIX™ ANIMATION

Scan to find out more
about the key features of the
"The One & Only Iconix™ Match Shirt"



www.samurai-sports.com

SUBLIMATED SHIRT DESIGNS

The next 3 pages show our top 50 sublimated shirt designs from 2013. Any of these designs that takes your fancy can be produced incorporating **your own** selected colours in any combination from the Samurai colour range shown on page 22, or any other special colour you require using Pantone colours. You can even include FLURO colours to truly stand out!

Available in Ikoma (smooth or textured) EliteX and Iconix™ Fabrics.

AVAILABLE IN THE FOLLOWING FITS



PERFORMEX™
system



Design 2614



Design 2714



Design 2814



Design 2914



Design 3014



Design 3114



Design 3214



Design 3314



Design 3414



Design 3514



Design 3614



Design 3714



Design 3814



Design 3914



Design 4014



Design 4114



Design 4214



Design 4314



Design 4414



Design 4514

ALL LOGOS/NUMBERS INCLUDED

Any shirts from our Sublimated shirt range is one price and includes all logo's and numbers within that price.

(See page 26 for number options etc)



AVAILABLE IN THE FOLLOWING FITS



Regular Fit



Fashion Fit



Pro Fit



Competition Fit



Design 4614



Design 4714



Design 4814



Design 4914



Design 5014



Design 5114



Design 5214



Design 5314



Design 5414



Design 5514



Design 5614



Design 5714



Design 5814



Design 5914



Design 6014



Choose any of our top 50 designs and we will simply change the colours to suit your team.



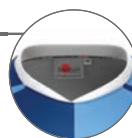
Design shown 3814

**NEW FOR
2014****SAMURAI'S ECOMAX SHIRT** (Part of the Samurai Red Range)

The Ecomax™ shirt is a cost effective match shirt produced specifically for teams where cutting edge technical fabrics, are less important than price.

Ecomax – Interlock jersey 100% Polyester, 280g/m2

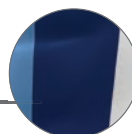
**PART OF SAMURAI'S
RED RANGE**



Available only with the
comfort fit Veemax collar



The Ecomax rugby shirt is
semi fitted for comfort
and performance



Fully Sublimated
& cost effective



The Samurai Ecomax shirt is only available in our top 10 designs, however any of these designs that take your fancy can be produced incorporating any of the colours in any combination from the samurai colour range shown on page 22 or indeed, using any other special colour you require using specific Pantone colours. **Change the colours to suit your team!**



Design 3314



Design 5414



Design 4814



Design 5214



Design 4714



Design 4514



Design 3814



Design 4214



Design 4014



Design 4314

GOING ON TOUR... Whats your teams design? We can design you something special (subject to creative charge)
Talk to us now with your requirements



Design 6114



Design 6214



Design 6314



Design 6414



Design 6514

SUBLIMATION PROCESS

Sublimation printing is the process where we create an all over design for your garment. This printing process is a transfer method created by a heat process. The design is placed onto special ink jet paper. The paper and fabric are then fed through our sublimation machine where the transfer process takes place. The ink/design is then transferred onto the fabric. The colour is now part of the fabric and not just fixed to the surface, it does not fade, peel or crack.

SUBLIMATED TEXTURED PATTERN OPTIONS

If you are feeling creative why not add one of these effects/patterns to any part or all of your sublimated garment, to create a textured design that will truly make you stand out from the crowd. If your feeling really creative why not design your own! **(Not available on Ecomax shirt)**



Graph Pattern



Checkers Pattern



Gradient Pattern



Pinstripe Pattern



Star Pattern



Grunge Pattern



Triangles Pattern



Dot Grip Pattern



ICONIX™ ADVERT

Scan to view our latest
"The One & Only Iconix™
Match Shirt" advert





WOMEN'S RUGBY



RUGBY LEAGUE



TOUCH RUGBY



YOUTH

WOMEN'S CUT & SEW SHIRT DESIGNS

Shown below are our top 15 cut & sew womens designs from 2013. You can also choose any design from page 5. Any design that takes your fancy can be produced incorporating any of the colours in any combination from the Samurai colour range shown on page 22. Club & sponsors logo's can be added as per your requirements.

Available in Ikoma, EliteX and Ikeda Fabrics.

AVAILABLE IN THE FOLLOWING FITS



Regular Fit



Semi Fit



Pro Fit



Design 6614



Design 6714



Design 6814



Design 6914



Design 7014



Design 7114



Design 7214



Design 7314



Design 7414



Design 7514



Design 7614



Design 7714



Design 7814



Design 7914



Design 8014

WOMEN'S SUBLIMATED SHIRT DESIGNS

Shown below are our top 15 women's sublimated designs from 2013. You can also choose any of the designs on pages 8, 9, 10 & 11 and we can incorporate any of the colours in any combination from the Samurai colour range shown on page 22, or any other special colour you require using Pantone colours. You can even include FLURO colours to truly stand out!

Available in Iconix, EliteX & Ikoma smooth or textured fabric

AVAILABLE IN THE FOLLOWING FITS



Regular Fit



Semi Fit



Pro Fit



Competition Fit

**FOR MORE WOMENS DESIGN
OPTIONS SEE THE CUT & SEW
DESIGNS ON PAGE 5**



Design 8114



Design 8214



Design 8314



Design 8414



Design 8514



Design 8614



Design 8714



Design 8814



Design 8914



Design 9014



Design 9114



Design 9214



Design 9314



Design 9414



Design 9514

AVAILABLE IN THE FOLLOWING FITS



RUGBY LEAGUE SHIRT DESIGNS

Shown below are our top 10 Rugby league sublimated designs from 2013. You can also choose any of the designs shown on pages 8, 9, 10 & 11 and we can incorporate any of the colours in any combination from the Samurai colour range shown on page 22, or any other special colour you require using Pantone colours. You can even include FLURO colours to truly stand out!

Available in Iconix, EliteX & Ikoma Fabrics.



FOR MORE CUT & SEW
& SUBLIMATED DESIGNS
SEE PAGES 5, 8 & 9



Design 9614



Design 9714



Design 9814



Design 9914



Design 10014



Design 10114



Design 10214



Design 10314



Design 10414



Design 10514

TOUCH VEST DESIGNS

Below are just a few of the 100's of vest designs we can offer you. Any design within our brochure that takes your fancy can be produced incorporating any of the colours in any combination from the Samurai colour range shown on page 22, or any other special colour you require using Pantone colours. You can even include FLURO colours to truly stand out!

OSPREY VEST DESIGNS - MEN'S & WOMEN'S FIT AVAILABLE

Our sublimated vests are also available utilising any design from our Ecomax top 10 range shown on page 10. Choose any of these designs and we will simply change the colours to suit your team.

- Available in EliteX & Diamond Poly Fabrics
- Standard fit
- Self fabric V-neck collar



Wicking



Breathable



UV Protection 40+



Design 10614



Design 4014



Design 10714



Design 4514

MATCH SHORTS

All our shorts are suitable for Rugby Union, League & Touch. Choose from our range of Premier, Ecomax and Club cut & sew or sublimated designs.



CUT & SEW DESIGNS

PERFORMEX™
system

PREMIER SHORT - MEN'S & WOMEN'S FIT AVAILABLE

- Polyester Drill & Kusaro Pro combo fabrics
- Match quality, Comfort grip waistband, speed vents
- 22 piping colour options available, integral gum shield pocket



Plain colours also available from stock, please click [Here](#)

PRO SHORT - MEN'S & WOMEN'S FIT AVAILABLE

- Polyester Drill or Ikoma fabrics
- Bar tacked reinforced stitching
- Suitable for Rugby Union, Rugby League & Rugby 7's
- Elasticated draw cord standard waistband
- Modern styling and superb durability
- Available with or without pockets (additional charge for pockets)



Atlantic Short

Medina Short

Cairo Short

Eclipse Short

Pacific Short

**AVAILABLE IN ANY OF OUR STANDARD COLOUR COMBINATIONS
TO SUIT YOUR TEAM OR CLUB**

SUBLIMATED PRO SHORT - MEN'S & WOMEN'S FIT AVAILABLE

- Polyester Drill • Bar tacked reinforced stitching
- Suitable for Rugby Union, Rugby League & Rugby 7's
- Elasticated draw cord standard waistband
- Modern styling and superb durability
- Available with or without pockets (additional charge for pockets)



SB 1401 SHORT



SB 1402 SHORT



SB 1403 SHORT



SB 1404 SHORT



SB 1405 SHORT



SB 1406 SHORT



SB 1407 SHORT



SB 1408 SHORT



FL 1409 SHORT



SB 1410 SHORT

ECOMAX SUBLIMATED SHORT - MEN'S & WOMEN'S FIT AVAILABLE

(Part of the Samurai Red Range)

Available in the following 10 designs - just choose your own colours & logos
(Available only when purchased in conjunction with your Ecomax Match Shirt shown on page 10). **Ecomax – Interlock jersey 100% Polyester, 280g/m2**



01-TT SHORT



02-TT SHORT



03-TT SHORT



04-TT SHORT



05-TT SHORT



06-TT SHORT



07-TT SHORT



08-TT SHORT



09-TT SHORT



10-TT SHORT

Choose your top 10 design and simply change colour combinations to suit your team or club

MATCH SOCKS (Made to Order)


Samurai offer a wide range of Match Socks with 100's of colour and design options to choose from. Please browse our Stock, Professional, Club Nylon and Club Pro sock design examples below for inspiration.

Available in the following sizes
12-2 (Boys)* 3-6.5 (Youth)
7-11 (Men) 12-14 (XL Men)

Professional Socks also available in
Baby 0-6, 6-12 & 12-24 months
Infant age 2-3 years & Toddler 4-5 years.

*Sizes not available in Club Nylon Socks

FLUORESCENT COLOURS AVAILABLE

 Yellow  Lime  Pink  Tang

PROFESSIONAL SOCKS



PRO1



PRO2



PRO3



PRO4



PRO5

CLUB NYLON SOCKS



SK1



SK2



SK3



SK4



SK5



SK6



SK7



SK8



SK9

CLUB PRO SOCKS



S01



S02



S03



S04



S05



S06



S07



S08



S09

YOUR COLOUR

Match Socks Available in the following colours.

Fluorescent colours also available.

WHITE	SILVER	SCHOOL GREY	DK GREY	BLACK	NAVY	NAVY 4	ROYAL	REGAL	B-SKY	SKY	T-BLUE	DARK BOTTLE	BOTTLE	JADE	EMERALD	TANG	W-GOLD
MOTHERWELL	AMBER	N-YELLOW	YELLOW	P-PURPLE	PURPLE	MAGENTA	RED	TORRO RED	WINE	MAROON	DARK MAROON	BROWN	CYAN	P-PINK	SUGAR PINK	NEON PINK	EV-PINK

SAMURAI'S STOCK RANGE

If time is tight why not make up a kit from our stock range? You can still make it unique by branding it with your club and sponsors logos.

See our stock range of garments [here](#)



STOCK SHIRTS & SHORTS

Styles A & B available in Regular fit, Styles C & D available in Pro fit.



STOCK SOCKS

All stock socks are Samurai branded.



UNBRANDED STOCK LEISUREWEAR ALTERNATIVES

Our UBX Unbranded Range is available to view [here](#)



Unbranded
Leisurewear

OUR PRODUCT RANGE IS HUGE!

We offer a selection of leisurewear, bags, equipment and accessories to accompany your Samurai Rugby Gear. Be even more unique and stand out from the crowd, Choose a "Theme for your Team" [Here](#), with 12 different themes to choose from. We also manufacture bespoke leisurewear, In your own colours & fabrics to your very own requirements.

Bespoke Service
We'll take your bespoke order requirements and turn them into premium quality designs!



LEISUREWEAR

Below is a small selection of the many themes of leisurewear we offer. To view our selection of themes click [here](#). (Oceana Theme shown, Available using a choice of 22 colour combinations).



BAGS

Below is a selection from our premium bag range.



EQUIPMENT & ACCESSORIES

Below is a small selection of the premium quality equipment and accessories we offer.



PREMIUM QUALITY RUGBY BALLS

Premium quality match balls using next generation technology.

As recommended by Andy Goode (England & Wasps).



EliteX Match Ball

Size 5 1-6400125



Club Match

Size 3 1-640013
Size 4 1-640014
Size 5 1-640015



All Element trainer

Size 3 1-640019
Size 4 1-640017
Size 5 1-640018



Night Flight AET

Size 4 1-6400234
Size 5 1-6400235



Apollo Touch Ball

Size 5 1-640047



Rugby League Match

Size 5 1-640046



Rugby League AET

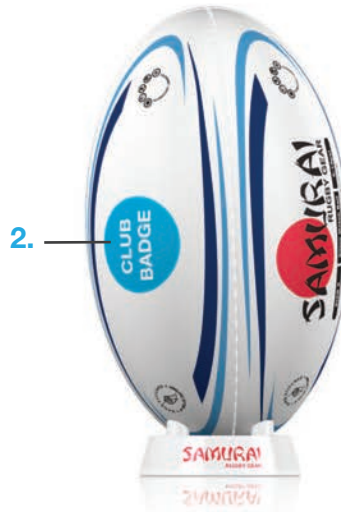
Size 5 1-640045

CUSTOMISED RUGBY BALLS

Why not customise your club balls? It is easy to arrange and has maximum effect! Why not use them at your annual fundraiser or Rugby tournament? Minimum order quantity of only 30 balls.

The prints are incredible quality with high definition, even with complex logos. We will customise your balls with club colour trims on all four panels with logos/crest able to be printed on up to 3 panels. The Samurai logo will appear on the other panels. We require your club or sponsors logo in EPS, high resolution JPEG or TIFF format. We can amend or produce all required artwork at an additional charge.

// All sizes 1-640016



1. Option for Sponsors logo / Club badge
2. Option for Club badge / Sponsors logo
3. Option to change the colour trims to match your clubs / sponsors colours
4. A 3rd panel is available for additional branding upon removal of our Samurai logo
5. Air or sea freight delivery options
6. Express delivery option*

* Subject to availability, price surcharge & minimum order quantities.

CUSTOMISED BALLS

All printing done to Samurai's impeccably high standards. Design yours today!

www.samurai-sports.com

YOUR COLOUR (YOU CHOOSE)

SAMURAI COLOUR PALETTE

Below are the 22 colours in the samurai colour range. We can incorporate any of these colours into your own Cut & Sew design Teamwear. If you require a different colour to those shown in our range, no problem, simply choose from our Sublimated range of Teamwear, where we can match any pantone colour.



SUBLIMATION COLOURS

Using the Samurai colour palette or providing us with specific Pantone colours, you have an almost infinite range of colours to choose from. We can then colour co-ordinate your team throughout every garment within your Custom Made Team Kit.

Look out for the Rainbow Swatch icon to discover if your chosen garment can be sublimated, using any Pantone colour.



YOUR FABRIC (YOU CHOOSE) Below are the available fabrics for your Rugby shirts & shorts

PERFORMEX
system

A Ikoma 220g



This fabric is strong & economically priced, ideal for cut & sew designs. This fabric can also be sublimated on both the textured and smooth sides of the fabric.

B Ikeda 280g



Our traditional Poly Cotton jersey fabric. This fabric is robust & comfortable, recommended for traditional rugby shirts. Cut & Sew or knitted designs only.

C Elitex 270g



This fabric can be sublimated and the knit structure is soft, light to touch, functional & comfortable to wear in any climate.

D Iconix 290g



Iconix is a new breed of technical stretch fabric, which is light, strong & recommended for professional match-quality teamwear. This fabric can also be sublimated.

E Poly Drill 200g



This fabric is lightweight but extremely durable, used for our premier Rugby shorts.

F Cotton Drill 290g

This is a strong durable traditional match short fabric, perfect for the rigours of contact sport.

G Ecomax 280g/m2

This 100% polyester fabric is cost effective and is ideal for sublimated designs.

RUGBY SHIRT & SHORTS FABRICS

Please explore the many beneficial and practical functions our fabrics have to offer.

Tailor your garment to your needs by choosing the most suitable fabric for your needs. For more information on fabrics please explore our technical fabric area [Here](#).



Iconix: 290g, 90% Polyester, 10% Elastane

Iconix is a new breed of technical stretch fabric which is significantly lighter than previous match quality fabrics but with similar core strength. Iconix not only has our exclusive Performex™ moisture management system, the high 'modulus extension' fabric works in harmony with the body during periods of exertion, offering no restriction to your movements therefore improving performance. It has been developed and recommended for professional match quality teamwear in our Premier Garment ranges.



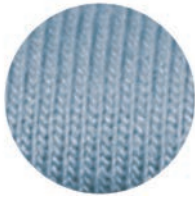
EliteX™: 270g, 95% Polyester, 5% Elastane (Recommended for Rugby League & 7's)

EliteX™ is another exclusive performance Sublimation fabric specifically developed for the modern athlete. The knit structure has a soft and light hand feel; along with the wicking capabilities it provides increased performance for multisport match play and outstanding comfort for leisurewear apparel. The fabric has our own exclusive Performex™ moisture management system. The high 'modulus extension' fabric works in harmony with the body during periods of exertion, offering no restriction to your movements thus improving performance and comfort on the pitch as well as off it. Being a sublimation fabric it offers endless possibilities in terms of design and colours to truly individualise your kit.



Ikoma: 220g, 280g, 100% Polyester

First generation 100% polyester fabric - our most popular choice for professional teams. It is economically priced which enables teams of all levels to benefit from the comfort, hand feel and functionality. The fabric structure ensures the tensile strength of the fabric can withstand many of the rigours of tough match-play. Being available in both 220g and 280g weights it is suitable for all climates and seasons. There is also the option of using this fabric for Sublimation printing on both textured and smooth sides of fabric and the fabric lends itself to many different apparel uses - most notably our 'Standard, Pro fit and flex fit' Rugby shirt options. It is also suitable for leisure and match play shorts and many more multisport match play uses. Manufactured in solid colour rolls it is the ideal fabric to produce modern cut & sew designs.



Ikeda: 280g, 360g, 65% Polyester, 35% Cotton (Recommended for traditional Rugby shirts)

Our traditional Poly Cotton jersey fabric, available in both a medium and heavy-weight. This is both robust and comfortable for the rigours of match-play but can also be used in certain off field garments. Manufactured in solid colour rolls it is the ideal fabric to produce modern cut & sew designs. Also available in bespoke yarn-dyed knitted hooped designs made to order.



Duomax: 315g, Reversible 100% Polyester

This new Performex™ fabric is truly unique as the structure of the knit is such that the face and reverse of fabric is identical - allowing it to be fully reversible and printable on both sides. It is a robust and functional medium weight fabric enhanced by our Performex™ wicking and UVF properties. One of many teamwear match-play uses is for Rugby shirts - being able to offer 'two shirts in one'. Available only for Sublimation printing, the level of colour and combination will have some restrictions when used as a reversible garment.



Poly Drill: 197g, 100% Polyester

This rugged fabric is used for our premier match play Rugby short range but has many other Multisport match play uses. Lightweight and extremely durable. It has high tensile tear strength, along with great abrasion resistance providing a robust, hard wearing fabric. Another sports fabric with our Performex™ moisture management system. It is fade resistant, easy to wash and quick drying. Stocked in popular solid colours but can also be sublimated. Soft and light to touch, functional and comfortable to wear in any climate.



WHAT IS PERFORMEX?

Our exciting next generation **PERFORMEX^{system}** encompasses an exclusive range of top calibre performance fabrics, designed and developed and available exclusively from Samurai. This exceptional league of high quality technical fabrics have been expertly engineered to meet the specific needs of the modern day athlete, who demands apparel with the highest level of functionality, comfort and durability, combined with cutting edge designs. Below you can find more information on each of the technical functions of our exclusive fabrics.



Windproof

This function acts against or opposes the penetration of wind air, removing the chill factor when worn.



Showerproof

This function resists water from absorbing/penetrating into the fabric up to a light rainfall keeping you dry.



Wicking

This function has been developed to disperse moisture and allow it to pass through to the surface of the fabric, away from the body, keeping the user cool, dry and comfortable.



Breathability

This function allows air vapour to circulate around the body, keeping the body cooler for longer when worn.



Waterproof

The fabrics pores have been closed and therefore will not allow water or air to pass through them making the garment waterproof.



UPF

The UPF rating for this function indicates how effective the fabric is at blocking out solar ultraviolet radiation from reaching the skin.

This Samurai garment has a protective rating of 40+



Anti-Bacterial

The fibres in the fabric are chemically treated to incorporate an anti-bacterial chemical making the finished garment resistant to the growth of micro-organisms (fungal).

CUT & SEW FABRIC STOCKED COLOURS CHART

We are unable to stock all colours in all available fabrics and therefore have a defined standard colour range based on popularity. In addition we offer a range that is identified as our special colour range. Special colour fabrics often have longer lead times and are also price and quantity sensitive, please take note of this when ordering. Our standard colour fabrics are normally readily available for our bespoke manufacturing process. Fabrics not shown as being stocked in the colour of your choice can be sourced, however minimum order quantities will apply. Many Samurai garments are enhanced with the use of piping or textile tape. Piping and textile tape is available in all 22 colours.

	Aussie Gold	Black	Bottle Green	Burgandy	Chocolate	Cream	Emerald Green	Grey	Hot Pink	Lime Green	Maroon	Navy	Orange	Powder Blue	Purple	Red	Royal Blue	Sky Blue	White	Amber Yellow	Sunflower
Ikoma																					
Iconix																					
EliteX																					
Polyester Drill																					
Ikeda																					
Duomax																					
Stitch*																					
Taping																					
Piping*																					

* Limited on Performance fabrics

• Special Fabric Colours

• Performex™ Fabrics

YOUR CHOICE (YOU CHOOSE) The options for your men's & women's Rugby Shirts

MEN'S FITS



REGULAR FIT
Fabrics: **A B C**



FASHION FIT
Fabrics: **A B C**



PRO FIT (MEN'S)
Fabrics: **A C**



COMPETITION FIT
Fabrics: **D**
(Performance collar only)

See page 22 for listed fabrics

WOMEN'S FITS



SEMI FIT
Fabrics: **A B C**



PRO FIT (WOMEN'S)
Fabrics: **A D**



COMPETITION FIT
Fabrics: **D**
(Sweetheart collar only)

See page 22 for listed fabrics

COLLAR OPTIONS For your Men's & Women's Rugby shirts



1. GRANDAD



2. STANDARD



3. VEEMAX

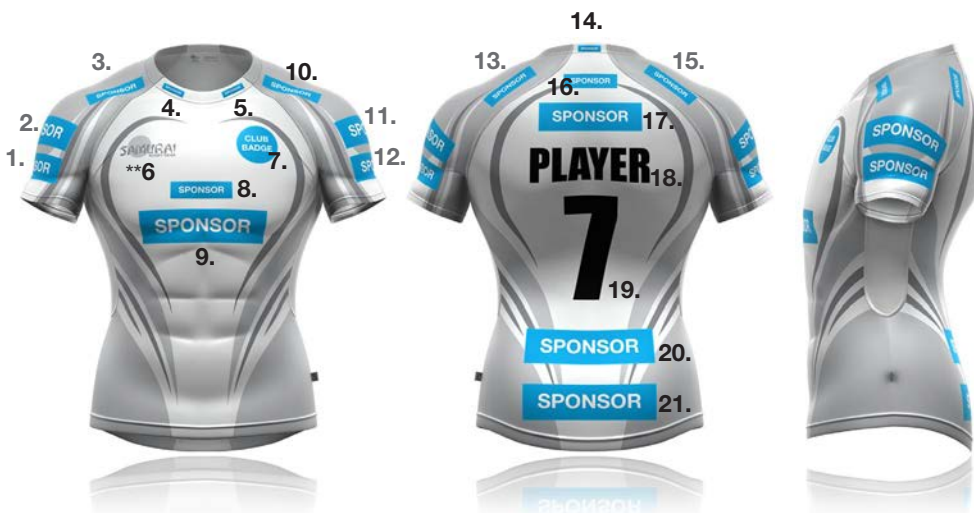


4. SAMOAN



5. SOUTH AFRICAN

LOGOS & POSITIONS We offer 3 forms of decoration - see page 26 for more info



LOGO POSITIONS

- | | |
|----------|------------|
| 1. RTS1 | 12. LTS4 |
| 2. RTS2 | 13. LBS3 |
| 3. RFS1 | 14. *BC |
| 4. *FCR1 | 15. RBS4 |
| 5. *FCL2 | 16. NN |
| 6. RB | 17. AS |
| 7. LB | 18. Name |
| 8. CB | 19. Number |
| 9. FCM | 20. MLB |
| 10. LFS2 | 21. BB |
| 11. LTS3 | |

* Subject to collar type and/or seam position.
** Rugby Gear logo is standard on rugby shirts.

LOGO APPLICATION OPTIONS

We offer 3 forms of decoration, Heat transfer, Embroidery or Sublimation. All you need to do is supply us with your club logo, crest & sponsor's details in the correct format. Screen printing option is also available*.



HEAT TRANSFER



EMBROIDERED



SUBLIMATED

*Subject to minimum order quantity.

ARTWORK

We need logos to be provided in one of the following formats.

Vectorised File: .ai or .eps. The artwork must have been created in Adobe Illustrator.

High Resolution PDF: .pdf, this format is fine for all decoration as long as the original file was produced in Adobe Illustrator

Colours: PMS, Pantone or Maderia code numbers must be provided if you require an exact colour match, otherwise standard Samurai colours will be used.

Fonts: Provide font names where applicable, or outline the font if providing an .ai or .eps file.

We cannot be held responsible for reproduction from artwork which doesn't reach the standards outlined.

STANDARD NAME & NUMBER OPTIONS

Names can be a maximum of 12 letters up to 25cm wide. Name & numbers are available in the following fonts; Impact, Outline & Rickshaw. Names are available as straight or arched text (subject to panel size & shirt designs).



IMPACT



OUTLINE



RICKSHAW



STRAIGHT TEXT



ARCHED TEXT

STANDARD NAME & NUMBER COLOURS

Our Printed name & numbers are available in the following colours;

Black, Navy, Amber Yellow, Grey, Red and White. Other colours are available at an additional charge.

SUBLIMATED NUMBER OPTIONS

The sublimation process offers the use of a variety of number styles. Here are a few examples, if you have a specific font that you would like us to use then supply us with the name and we will create it for you!



ROSEWOOD



STENCIL



MARKER



BANK



ROCKWELL



BRUSH



GOTHAM



COOPER

HOW TO ORDER

1. SELECT **YOUR GARMENTS**

(Choose a garment and style from pages 5-20)

3. CHOOSE **YOUR FABRIC**

(From page 23)

5. SEND YOUR ENQUIRY/ORDER

Once you are happy with your choices and have gathered all your requirements send us your enquiry or order to sales@samurai-sports.com

7. ENJOY YOUR KIT!

Once your order has been confirmed, it will be placed with our factory. Then you just sit back and relax.

2. CHOOSE **YOUR COLOURS**

(From page 22)

4. MAKE **YOUR CHOICE**

(Choose your options on page 25)

6. CONFIRM YOUR REQUIREMENTS

Once you have placed your order, you will receive an order acknowledgement and graphics which you will need to check and confirm. We are able to arrange sizing sessions with your regional sales representative to demonstrate Samurai's sizing range if required.

ALSO AVAILABLE FROM SAMURAI SPORTSWEAR

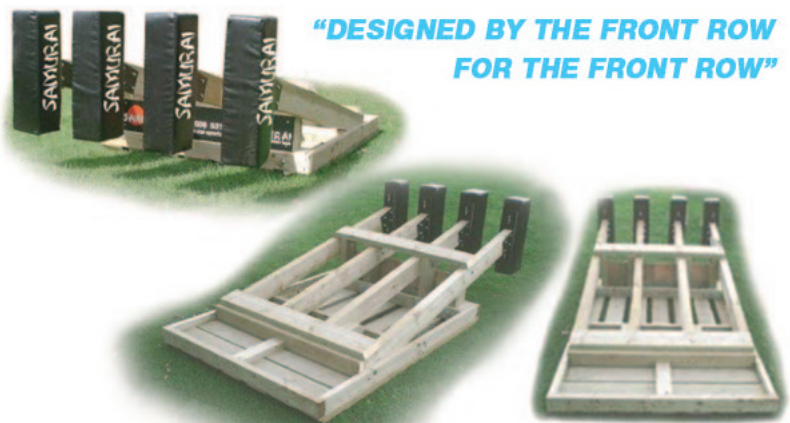
THE "PRACTICAL SCRUM MACHINE" **THE BIG HIT**

Designed and built by a Kiwi on the principles used so successfully by the All Blacks. The **BIG HIT** meets all the needs of every forward from youth to veteran, amateur and professional. Using fully tanalised timber and with fully removable pads as standard this low maintenance sled sets a new benchmark by which others will be judged. (Cover available separately)



As used by the Sale Sharks

Delivery from stock to the UK mainland free of charge



"DESIGNED BY THE FRONT ROW
FOR THE FRONT ROW"



Scrum Machine 1 (Low)

- Based on the key features of the NZ & Argentinian sleds our 'low' design makes the machine perfect for clubs & senior schools
- Manufactured with a galvanised finish & has no moving parts (no need to service)

// Single Headed 3-627604
// Double Headed 3-627606



Scrum Machine 2 (High)

- The same machine as 1, except that we have raised the height of the hit pads for safety reasons.
- Perfect for teaching junior players the correct techniques of scrum play • Optional pad covers

// Single Headed 3-627605
// Double Headed 3-627607



PORTABLE FLOODLIGHTS

Our range of portable floodlighting units provide a superb alternative to permanent schemes.

Contact us now for all your equipment needs,
Call 01508 531010 or email sales@samurai-sports.com

SIZE GUIDE

The size guide is a general guide only - sizes do vary depending on the cut and style of the garment. If you find you measure in between the measurements shown you should order the next size up.

MEN'S RUGBY SHIRT GUIDE

Label Size	XS*	S	M	L	XL	2XL	3XL	4XL	5XL
To Fit Actual Chest	38"	40"	42"	44"	46"	48"	50"	52"	54"
Garment Measurement	Regular Fit	40"	42"	44"	46"	48"	50"	52"	54"
	Fashion Fit	38"	40"	42"	44"	46"	48"	50"	52"
	Pro Fit**	35"	37"	39"	41"	43"	45"	47"	49"
	Competition Fit**	35"	37"	39"	41"	43"	45"	47"	49"

*This garment size is vatable from February 2014

**Please note that on Pro fit & Competition fit the garment measures smaller than the recommended actual chest measurement due to the intention that these garments fit much closer to the body.

MEN'S LEISUREWEAR GUIDE

Label Size	XS*	S	M	L	XL	2XL	3XL	4XL	5XL
To Fit Actual Chest	38"	40"	42"	44"	46"	48"	50"	52"	54"
To Fit Actual Waist	30"	32"	34"	36"	38"	40"	42"	44"	46"

*This garment size is vatable from February 2014

BOY'S LEISUREWEAR GUIDE

Label Size	BABY	INFANT	XSC	CHILD	JNR	XSB	SB	MB	LB
To Fit Actual Chest	19"	21"	23"	25"	27"	29"	31"	33"	35"
To Fit Actual Waist	14.5"	15.5"	16"	18"	20"	22"	24"	26"	28"

WOMEN'S RUGBY SHIRT GUIDE

Label Size	6	8	10	12	14	16	18	20	22
To Fit Actual Chest	30"	32"	34"	36"	38"	40"	42"	44"	46"
Garment Measurement	Semi Fit	34"	36"	38"	40"	42"	44"	46"	48"
	Pro Fit	31"	33"	35"	37"	39"	41"	43"	45"
	Competition Fit*		32"	33"	35"	37"	39"	41"	43"

*Please note that the Competition fit measures smaller than the recommended actual chest measurement due to the intention that these garments fit much closer to the body.

WOMEN'S LEISUREWEAR GUIDE

Label Size	6	8	10	12	14	16	18	20	22
To Fit Actual Chest	30"	32"	34"	36"	38"	40"	42"	44"	46"
To Fit Actual Waist	24"	25"	26"	28"	30"	32"	34"	36"	38"
To Fit Actual Hip	32"	34"	35"	37"	39"	41"	43"	46"	48"

GIRL'S LEISUREWEAR GUIDE

Label Size	BABY	INFANT	XSC	CHILD G	JNR G	XSG	SG	MG
To Fit Actual Chest	19"	21"	23"	25.5"	27.5"	29.5"	31.5"	33.5"
To Fit Actual Waist	17"	18"	16"	18"	20"	22"	24"	26"

Samurai size guides work to a 5% size variation tolerance due to garments being bespoke manufactured. We are all of differing shapes and proportion, and the standard measures of these charts will fit approximately 75% of the population taken of sizing surveys.

SALES TEAM

CONTACT US - UK & INTERNATIONAL

Please use the below address details to contact our UK & International Sales team.

UK SALES OFFICE

Samurai Sportswear
House of Samurai
Salamanca Road
Long Stratton
Norfolk, NR15 2PF

T 01508 531010
F 01508 530660
E sales@samurai-sports.com

INTERNATIONAL

For new business international enquiries please contact

BUSINESS DEVELOPMENT MANAGER - Sam Smith

T +44 (0) 1508 535285
E sams@samurai-sports.com

ACCOUNT EXECUTIVE - Nicola Dunsdon

T +44 (0) 1508 535294
E nicolad@samurai-sports.com

UK ACCOUNT MANAGERS

SOUTH EAST & EAST ANGLIA - Casey Stone

T +44 (0) 01508 531010
M 07834 083963
E caseys@samurai-sports.com

SOUTH CENTRAL - Tom Pickersgill

T +44 (0) 01508 531010
M 07725 672823
E tomp@samurai-sports.com

SOUTH WEST & SOUTH WALES - Tom Billing

T +44 (0) 01508 531010
M 07852 429451
E tomb@samurai-sports.com

NORTH & NORTH WALES - Mike Atkin

T +44 (0) 01508 531010
M 07786 023252
E mikea@samurai-sports.com

SCOTLAND - Head Office

T +44 (0) 01508 531010
E sales@samurai-sports.com

CONTACT US - OVERSEAS

Please use the below address details to contact our Worldwide Sales teams.

SAMURAI AUSTRALIA

Samurai Sportswear
T +44 1508 531010
E enquiries@samurai-sports.com

SAMURAI NEW ZEALAND

Score Sportswear
T +64 9828 7430
E info@scoresportswear.co.nz

SAMURAI MIDDLE EAST

Jtwo0 Services JLT
T +971 5555 4393
E brenda.warburton@jtwo0.com

SAMURAI SPAIN

Samurai Spain
T +34 651 664 348
E caballeronreina3@hotmail.es

SAMURAI FRANCE

Sports Passion
T +33 491 323400
E patrick.fabre@sportpassion.eu

SAMURAI CANADA

Black Sky Sports
T +1 519 212 6669
E info@blackskysports.com

SAMURAI NORTHERN IRELAND

Teamwear Ireland
T 07736 050 947
E john@teamwearireland.com

SAMURAI HOLLAND

VanNieuwpoort Sports
T +31 6 4724 2235
E m.vannieuwpoort@ziggo.nl

SAMURAI ROMANIA

Samurai Romania
T +40 722 222 597
E durbac@samurai-sports.ro

SAMURAI AMERICA

Cambria Sports
T +1 843 225 1881
E sales@cambriasports.com

SAMURAI HONG KONG

Samurai Hong Kong
T +44 1508 531010
E enquiries@samurai-sports.com

SAMURAI KENYA

Nairobi Sports house
T +254 202 220 638
E nsh@connate.co.uk